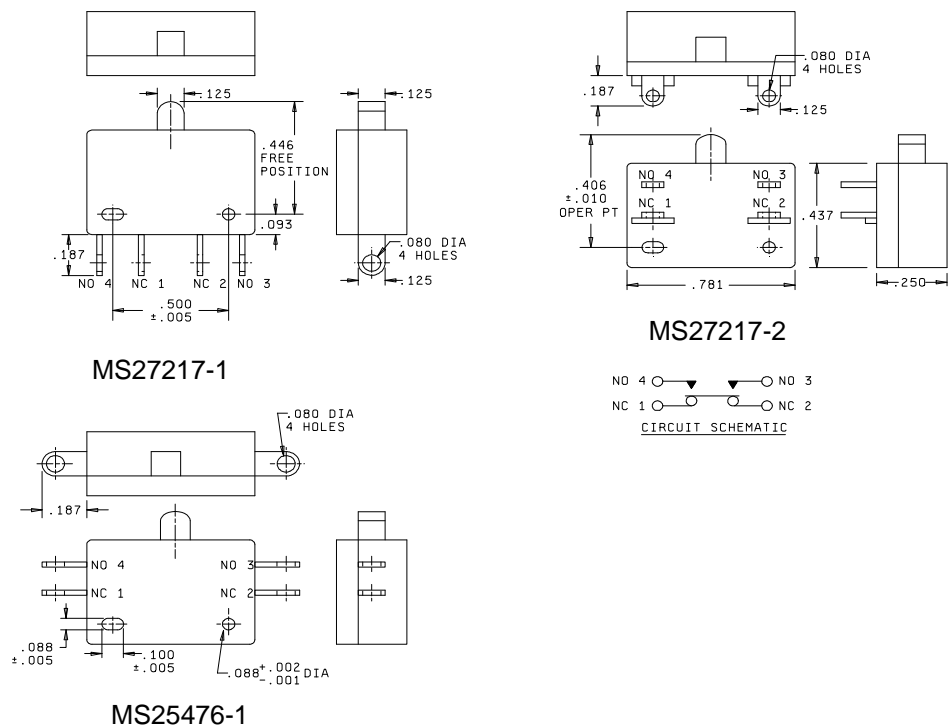


PERFORMANCE SPECIFICATION SHEET

SWITCHES, PUSH, MOMENTARY, 2 CIRCUIT OR SPST (10 AMPERES), UNSEALED

This specification forms a part of MIL-PRF-8805, dated 23 January 1998, and is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification and MIL-PRF-8805.



- NOTES:
1. Dimensions are in inches.

2. Metric equivalents are given for general information only.

3. Unless otherwise stated, tolerance is $\pm .015$ (0.38 mm).

4. Exact shape of switch optional provided dimensions specified are not exceeded.

FIGURE 1. Dimensions and configurations.

MIL-PRF-8805/7G

REQUIREMENTS:

Dimensions and configurations: See figure 1.

Enclosure design: 1 (unsealed).

Temperature characteristic: 2 (-65°C to +125°C).

Shock type: M (100 g, test condition I, method 213 of MIL-STD-202.

Vibration grade: 2 (10 to 2,000 Hz swept sinusoidal, 15 g peak).

Weight: .10 ounce maximum.

Operating characteristics:

Free position..... .446 inch

Actuating force 8 ounces maximum

Overtravel..... .012 inch minimum.

Movement differential..... .020 \pm .005 inch.

Operating point..... .406 \pm .010 inch.

} \pm 20 percent variation
from specified
values specified
after test.

Strength of actuator: 25 pounds.

Terminal strength: 5 pounds when applied perpendicular to the longitudinal axis of the terminals; 9 pounds when applied in other directions.

Dielectric withstanding voltage:

Sea level: 1,000 V rms between all terminals and ground.

Altitude: 400 V rms.

Mechanical endurance: 1,000,000 cycles at .016 \pm .001 inch overtravel.

Electrical endurance: 100,000 cycles.

Electrical ratings: See table I.

Part or Identifying Number (PIN): See table II.

Qualification:

Group submission: See table III.

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TABLE I. Electrical ratings.

Load	Sea level		70,000 feet
	28 V dc	115 V ac, 60 Hz	28 V dc
	Amperes	Amperes	Amperes
<u>NO or NC</u>			
Resistive	10	7.5	10
Inductive	7.5	5	3.5
Lamp	4	3	---
<u>2 circuit</u>			
Resistive	10	5	10
Inductive	5	5	2
Lamp	3	1.5	---

TABLE II. PIN and terminal configurations.

PIN	Terminal configuration
MS27217-1	Bottom solder type
MS27217-2	Side solder type
MS25476-1	End solder type

TABLE III. Group submission.

PIN	Examination or test	Extent of approval
MS27217-1 (all sample units)	Qualification inspection table of MIL-PRF-8805	All
MS27217-2 MS25476-1 (4 sample units)	Terminal strength Dielectric withstanding voltage Visual and mechanical examination	

Custodians:

Air Force - 11
Army - CR
DLA - CC
Navy - EC

Preparing activity:
DLA - CC

(Project 5930-1704)

Review activities:

Air Force - 19, 99
Army - AR, AV
Navy - AS, OS, MC, SH
NASA - NA